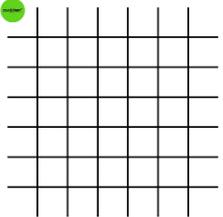
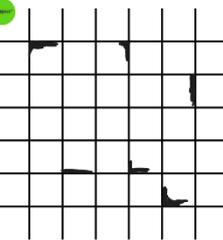
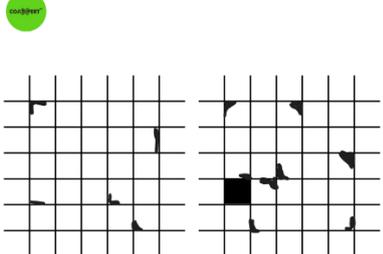


ISO / ASTM Cross-Cut Adhesion Test Classification

<p>ISO Class: 0 / ASTM Class: 5B The edges of the cuts are completely smooth; none of the squares of the lattice is detached.</p>	
<p>ISO Class: 1 / ASTM Class: 4B Detachment of small flakes of the coating at the intersections of the cuts. A cross-cut area not significantly greater than 5% is affected.</p>	
<p>ISO Class: 2 / ASTM Class: 3B The coating has flaked along the edges and/or at the intersections of the cuts. A cross-cut area significantly greater than 5%, but not significantly greater than 15%, is affected.</p>	
<p>ISO Class: 3 / ASTM Class: 2B The coating has flaked along the edges of the cuts partly or wholly in large ribbons, and/or it has flaked partly or wholly on different parts of the squares. A cross-cut area significantly greater than 15%, but not significantly greater than 35%, is affected.</p>	
<p>ISO Class: 4 / ASTM Class: 1B The coating has flaked along the edges of the cuts in large ribbons, and/or some squares have detached partly or wholly. A cross-cut area significantly greater than 35%, but not significantly greater than 65%, is affected.</p>	
<p>ISO Class: 5 / ASTM Class: 0B Any degree of flaking that cannot even be classified by classification 4.</p>	